



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6891195-6B

Job Sheet 178238



Part No: RB6891195-6B

Job Qty: 12 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6891195 REV 1 IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		6/25/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	12 pcs		6/25/18	0.00	3.00	Lathe Conv-1		
120	QC	12 pcs		6/25/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs		6/25/18	0.00	0.00	QC8 Machining-4		
140	Packaging	12 pcs		6/25/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea		6/25/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

DAS
21
9-89
JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.375	1010-1025 Round Bar .375	1.7760 ft (.148 ea)	90-Start up Operation	5039965

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.375	2	22	0

Part Specifications

Specifications could not be found.



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/15/18 3:19 PM dart.logan.david

Container No: S090084



Part: RB6891195-6B

Job No: 178238

Serial No/Batch: S090084

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/09/18

DART AEROSPACE LTD		Work Order:	178258
Description: Handle		Part Number:	RB6891195-6B
Inspection Dwg: Same as P10	Rev: 1	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	J.C.L.	Checked by:	[Signature]	QC Inspector:	
Date:	18/7/9	Date:	18/7/11	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

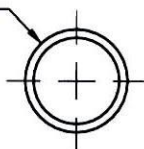
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

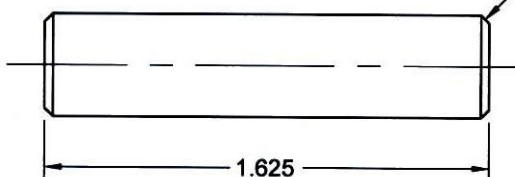
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	REDRAWN FROM TATTERED ORIGINAL PER D.W.	9/16/11	RJC	DW

(Ø.375)
S.F. -6A



.03 x 45°
(x2)



1.625

(-6B)

HANDLE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178234

20180619

RED BARN MACHINE	
TITLE PULLER - COMPRESSOR ROTOR SPLINED ADAPTER	
DWG NO. RB6891195-6B	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	METRIC REF.
DECIMALS .XX ± .005	.XXmm ± .1mm
.XX ± .01	FRACTIONS ± 1/32
X ± 1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>D.W.</i>	
TREAT: SEE WELDMENT	
FINISH: SEE WELDMENT	
SPEC: USED ON MODEL	
ROLLS-ROYCE 250 SERIES	
SCALE NTS	DATE 7/8/11 SHEET 7 of 11